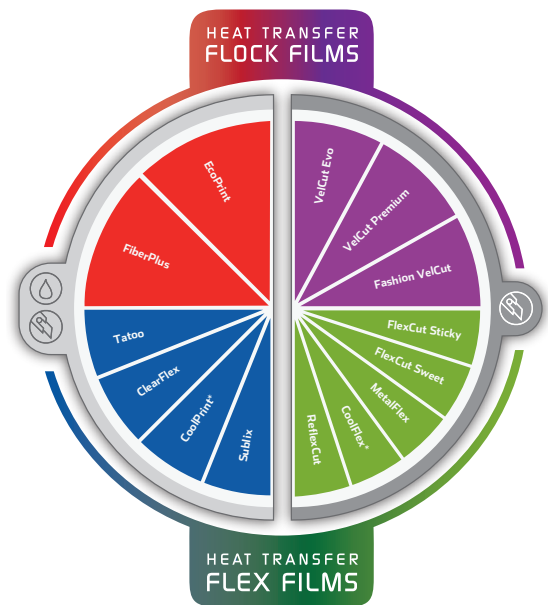


HEAT TRANSFER FLEX & FLOCK FILMS

	PRODUCT	DESCRIPTION
FLEX CUT	FlexCut Sticky 6 Popular Versions	
	FlexCut Sweet	
	MetalFlex	
	CoolFlex	
	ReflexCut	
FLOCK CUT	VelCut Evo	
	VelCut Premium	
	Fashion Cut	
FLEX PRINT & CUT	Tatoo 4 Popular Versions	
	ClearFlex	
	CoolPrint	
	Sublix	
FLOCK PRINT & CUT	EcoPrint	
	FiberPlus 2 Popular Versions	

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Exceptionally thin profiles for soft hand
Highly durable to withstand multiple washings
Variety of textures, colors and patterns
Fast and easy to create custom heat transfers



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APPLICATION GUIDE

HEAT TRANSFER FLOCK AND FLEX FILM

FAMILY	PRODUCT TYPE	MATERIAL	COTTON	POLYESTER	COTTON / POLY BLENDS	SPANDEX	NYLON / COATED FABRICS	HOTMASK TRANSFER TAPE	TEMPERATURE	DWELL	PRESSURE	PRINT DIRECTION	WASHING
FLEX CUT	FlexCut Sticky STD & GITD	Most Fabrics	✓	✗	✓	✗	∅	N/R	330°F / 165°C	15-17 sec.	Medium: Cotton Medium/High: Polyester	Wrong Reading	Warm 140°F (60°C)
	FlexCut Sticky LT	For Heat Sensitive Fabrics	✓	✗	✓	✗	∅	N/R	240°F / 115°C	17 sec.	Medium: Cotton Medium/High: Polyester	Wrong Reading	Low 104°F (40°C)
	FlexCut Stick Nylon	Nylon	✗	✗	✗	∅	✓	N/R	240°F / 115°C	15 sec.	Medium	Wrong Reading	Low 104°F (40°C)
	FlexCut Sticky*SBB	Polyesters	✗	✓	✓	∅	∅	N/R	240°F / 115°C	17 sec.	Medium/High	Wrong Reading	Warm 140°F (60°C)
	FlexCut Sticky Puff	Most Fabrics	✓	✓	✓	∅	∅	N/R	330°F / 165°C	17 sec.	Low / Very Low	Wrong Reading	Low 104°F (40°C)
	FlexCut Sweet	Most Fabrics	✓	✗	✓	✗	∅	N/R	330°F / 165°C	17 sec.	Medium: Cotton Medium/High: Polyester	Wrong Reading	Warm 140°F (60°C)
	MetalFlex	Most Fabrics	✓	✗	✓	∅	∅	N/R	330°F / 165°C	17 sec.	Medium: Cotton Medium/High: Polyester	Wrong Reading	Low 104°F (40°C)
	CoolFlex	Heat Sensitive Fabrics	✓	✓	✓	✗	✓	High Tack	APPLY COOL 2-7 Days FOR ULTIMATE ADHESION	Apply with squeegee using firm pressure	Right Reading	N/A Do Not Wash	
FLOCK CUT	VelCut Evo	Most Fabrics	✓	✓	✓	∅	∅	N/R	330°F / 165°C	15-17 sec.	Low to Medium	Wrong Reading	Warm 140°F (60°C)
	VelCut Premium	Most Fabrics	✓	✓	✓	∅	∅	N/R	330°F / 165°C	15-17 sec.	Low to Medium	Wrong Reading	Warm 140°F (60°C)
	Fashion VelCut	Most Fabrics	✓	✓	✓	∅	∅	N/R	330°F / 165°C	15-17 sec.	Low to Medium	Wrong Reading	Warm 140°F (60°C)
FLEX PRINT & CUT	Tatoo	Most Fabrics	✓	✗	✓	✗	∅	HM350	330°F / 165°C	17 sec.	Medium to High	Right Reading	Low 104°F (40°C)
	Tatoo Nylon	Nylon	✗	✗	✗	∅	✓	HM350	240°F / 115°C	15 sec.	Medium to High	Right Reading	Low 104°F (40°C)
	Tatoo *SBB	Polyesters	✗	✓	✓	∅	∅	HM350	240°F / 115°C	17 sec.	Medium to High	Right Reading	Low 104°F (40°C)
	Tatoo Pearl	Most Fabrics	✓	✗	✓	✗	∅	HM350	330°F / 165°C	17 sec.	Medium to High	Right Reading	Low 104°F (40°C)
	ClearFlex	Light Colored Fabrics	✓	✓	✓	∅	∅	N/R	330°F / 165°C	15 sec.	Medium to High	Wrong Reading	Warm 140°F (60°C)
	CoolPrint	Most Fabrics	✓	✓	✓	✗	✓	High Tack	APPLY COOL 2-7 Days FOR ULTIMATE ADHESION	Apply with squeegee using firm pressure	Right Reading	N/A Do Not Wash	
	Sublix	Polyesters	✓	✓	✓	∅	∅	HM375	330°F / 165°C	15-17 sec.	Medium to High	Right Reading	Warm 140°F (60°C)
FLOCK PRINT & CUT	EcoPrint	Most Fabrics	✓	✓	✓	∅	∅	HM375	330°F / 165°C	15-17 sec.	Low to Medium	Right Reading	Low 104°F (40°C)
	FiberPlus FiberPlus *SBB	Most Fabrics	✓	✓	✓	∅	∅	HM375	330°F / 165°C	15-17 sec.	Low to Medium	Right Reading	Warm 140°F (60°C)

LEGEND: ✓ Proven Performer | ∅ Not Recommended | N/R Not Required | ✗ Results can vary depending on fabric composition and production environment. Requires Testing
 ✗ Color Sensitive. Requires Testing | *SBB SubliBlock, Ink Migration Blocking Barrier



Manufacturing processes and related products are protected by existing patents: FR 97 12921; EUR 98 402 542.9; US 6.224.707; FR 98 12862; EUR 99 402 398.4; US 6.249.297; FR 04 08625; FR 05 05379; FR 05 05380. International extensions and new applications pending.